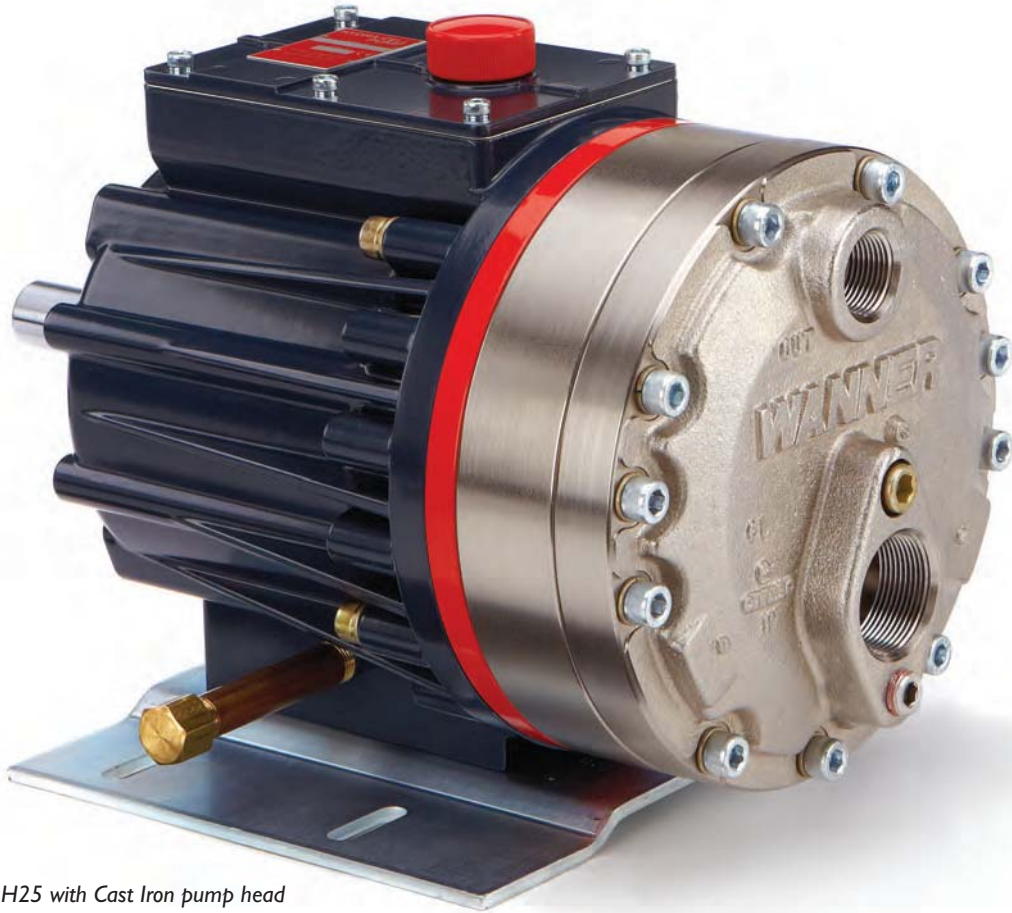


H25 Series

Maximum Flow Rate: 20.0 gpm (75.9 l/min)

Maximum Pressure: 1000 psi (69 bar) for Metallic Pump Heads
350 psi (24 bar) for Non-metallic Pump Heads



H25 with Cast Iron pump head



H25 with Brass pump head



H25 with Polypropylene pump head



H25 with Stainless Steel pump head and ANSI flanges

H25 Series Performance

Capacities

Flow

Model	Max. Input rpm	Max. Flow @ 1000 psi (69 bar)	
		gpm	l/min
H25-X	1050	20.0	75.7
H25-E	1150	20.0	75.9
H25-S	1150	16.2	61.5
H25-I	1150	11.8	44.7

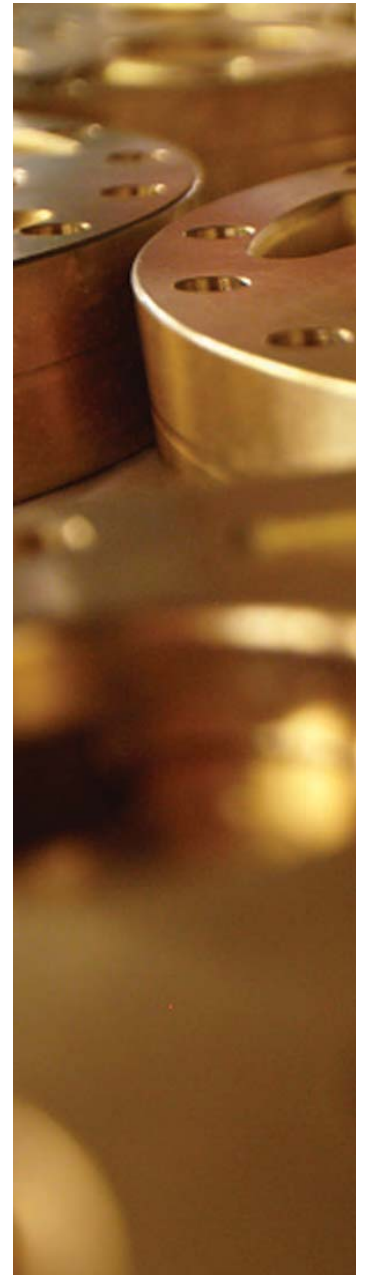
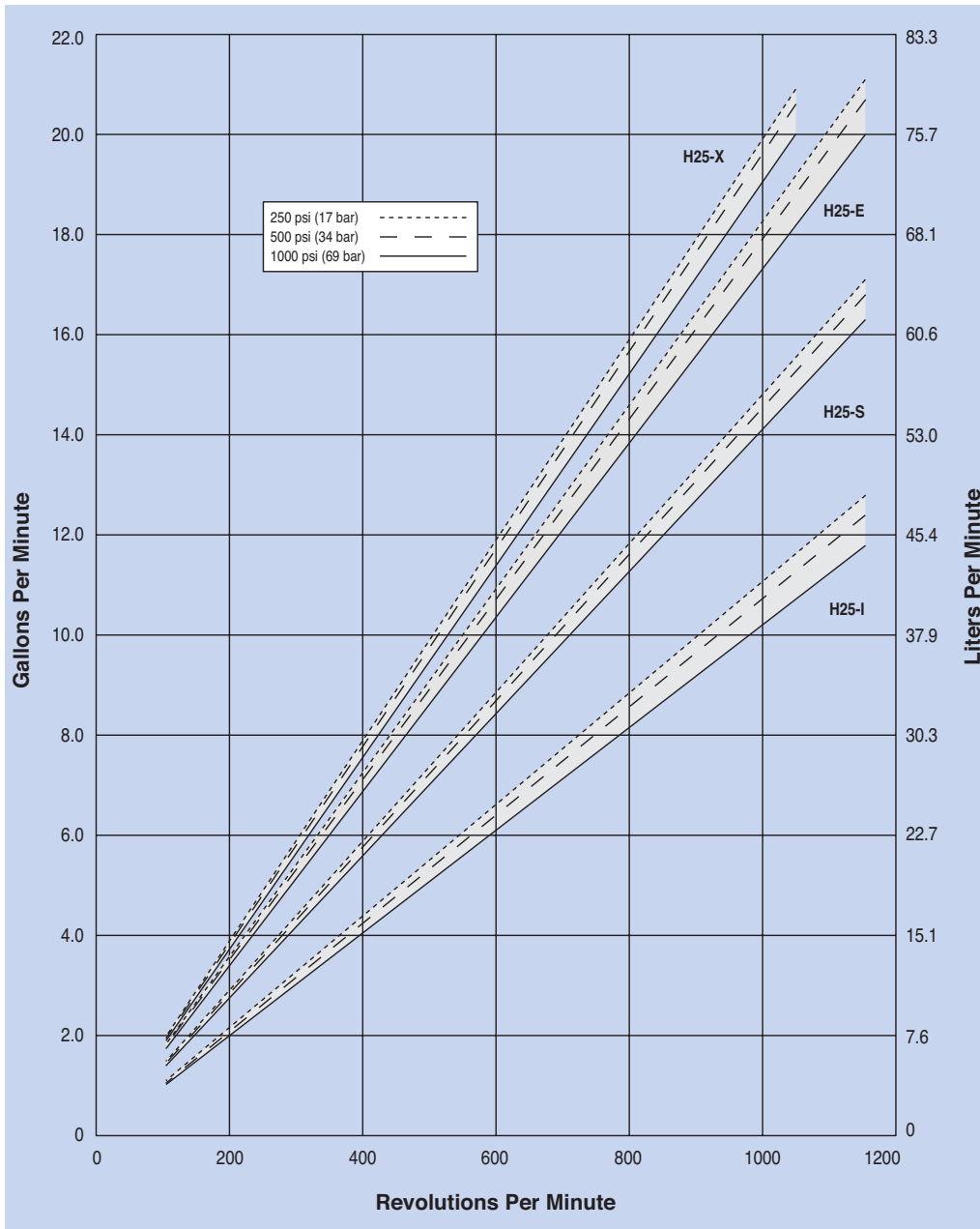
Pressure

Maximum Inlet Pressure
250 psi (17 bar)

Maximum Discharge Pressure
Metallic Pump Heads:
1000 psi (69 bar)
Non-metallic Pump Heads:
250 psi (17 bar) Polypropylene
350 psi (24 bar) PVDF

Performance and specification ratings apply to H25 configurations unless specifically noted otherwise.

Maximum Flow at Designated Pressure



H25 Series Specifications

Flow Capacities @1000 psi (69 bar)

Model	rpm	gpm	l/min
H25-X	1050	20.0	75.7
H25-E	1150	20.0	75.9
H25-S	1150	16.2	61.5
H25-I	1150	11.8	44.7

Delivery @1000 psi (69 bar)

Model	gal/rev	liters/rev
H25-X	0.0190	0.0721
H25-E	0.0174	0.0660
H25-S	0.0141	0.0535
H25-I	0.0103	0.0389

Maximum Discharge Pressure

Metallic Heads:	1000 psi (69 bar)
Non-metallic Heads:	250 psi (17 bar) Polypropylene 350 psi (24 bar) PVDF

Maximum Inlet Pressure 250 psi (17 bar)

Maximum Operating Temperature

Metallic Heads:	250 °F (121 °C) - Consult factory for correct component selection for temperatures from 160 °F (71 °C) to 250 °F (121 °C).
Non-metallic Heads:	140 °F (60 °C)

Maximum Solids Size 800 microns

Inlet Port	1-1/2 inch NPT 150lb ANSI RF flange
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Discharge Port	1 inch NPT 600lb ANSI RF flange
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Shaft Diameter	1-1/8 inch (28.6 mm)
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Shaft Rotation	Reverse (bi-directional)
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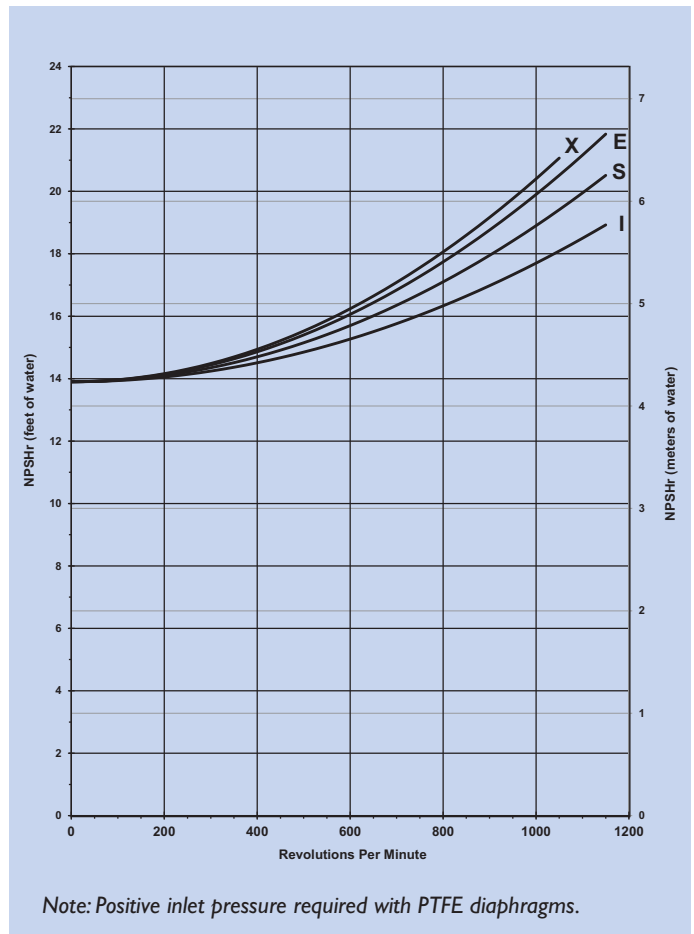
Bearings	Tapered roller bearings
-----------------	-------------------------

Oil Capacity	3.3 US quarts (3.1 liters) - See pages 104 and 105 for oil selection and specification.
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Weight

Metallic Heads:	125 lbs. (56.8 kg)
Non-metallic Heads:	90 lbs. (40.9 kg)

Net Positive Suction Head (NPSHr)



Self-priming:

Each Hydra-Cell pump has different lift capability depending on model size, cam angle, speed, and fluid characteristics. To ensure that your specific lift characteristics are met, refer to the inlet calculations regarding friction, and acceleration head losses in your Hydra-Cell Installation & Service Manual. Compare those calculations to the NPSHr curves above.

Calculating Required Power

$$\frac{50 \times \text{rpm}}{63,000} + \frac{\text{gpm} \times \text{psi}}{1,460} = \text{electric motor hp}$$

$$\frac{50 \times \text{rpm}}{84,428} + \frac{\text{l/min} \times \text{bar}}{511} = \text{electric motor kW}$$

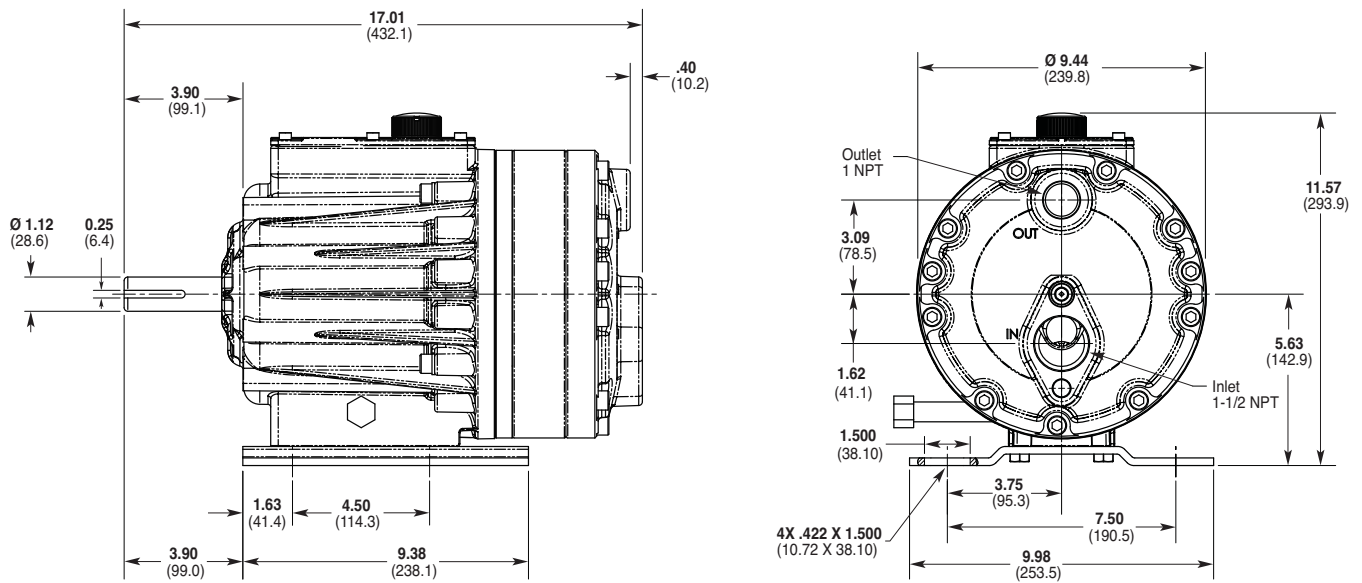
See page 168 for calculating pulley size.

When using a variable frequency controller (VFD) calculate the hp or kW at minimum and maximum pump speed to ensure the correct hp or kW motor is selected. Note that motor manufacturers typically de-rate the service factor to 1.0 when operating with a VFD.

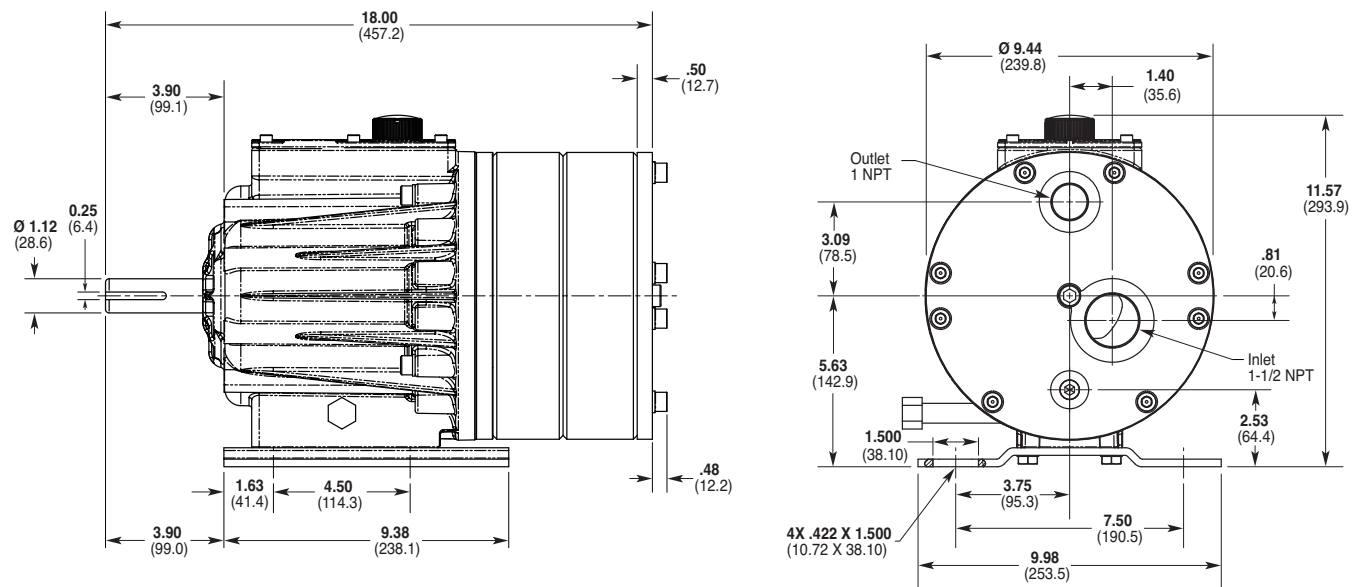
For technical assistance in pump selection, see Frequently Asked Questions on page 166, Design Considerations on page 167, and Installation Guidelines on pages 168-169.

H25 Series Representative Drawings

H25 Models with Metallic Pump Head Inches (mm)



H25 Models with Non-metallic Pump Head Inches (mm)



Note: Contact factory for additional drawings of specific models and configurations.

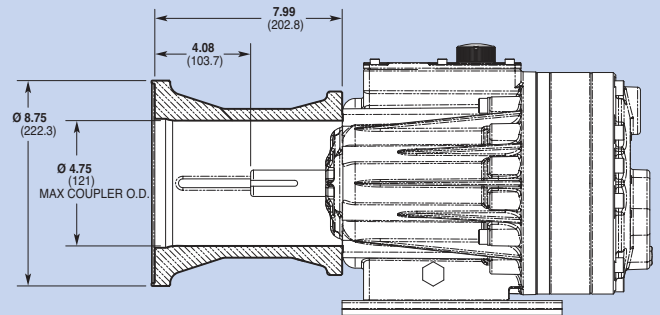
H25 Series Adapters/Valves/Skids

Pump/Motor Adapter Inches (mm)

Part Number: A04-04 I - I200

For: 182TC, 184TC, 213TC, 215TC, 254TC and 256TC frame motors.

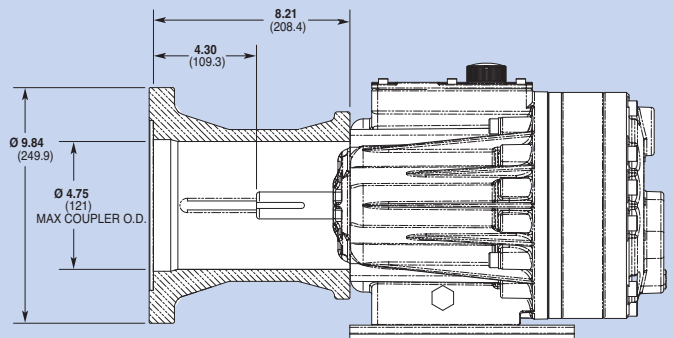
Metric adapter available - consult factory.



Part Number: A04-04 I - I202

For: 284TC and 286TC frame motors.

Metric adapter available - consult factory.



Valve Selection

A seal-less C63 Pressure Regulating Valve is recommended for Hydra-Cell H25 pumping systems, especially for high-pressure requirements or when handling dirty fluids. See page 88 for more information.



A C23 Pressure Regulating Valve provides a capable, lower-cost alternative to C63 valves for Hydra-Cell H25 pumping systems. See page 84 for more information.



Skid-mounted H25 with 15hp, 3-phase motor.

H25 Series **How to Order**

Ordering Information

1	2	3	4	5	6	7	8	9	10	11	12
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A complete H25 Series Model Number contains 12 digits including 9 customer-specified design and materials options, for example: H25XKCGNNECA.

Digit	Order Code	Description
1-3	H25	Pump Configuration Shaft-driven (NPT Ports or ANSI Flanges) *Pump/motor adapters ordered separately. See previous page.
4	X E S I	Hydraulic End Cam Max 20.0 gpm (75.7 l/min) @ 1050 rpm Max 20.0 gpm (75.9 l/min) @ 1150 rpm Max 16.2 gpm (61.5 l/min) @ 1150 rpm Max 11.8 gpm (44.7 l/min) @ 1150 rpm
5	K M	Pump Head Version Kel-Cell NPT Ports Machined housing to accept C-face adapter/gearbox
6	B C G M N P R S T	Pump Head Material Brass Cast Iron (Nickel-plated) Duplex Alloy 2205 (with Hastelloy C followers & follower screws) PVDF (with Hastelloy C followers & follower screws) Polypropylene (with Hastelloy C followers & follower screws) Polypropylene (with 316L Stainless Steel followers & follower screws) 316L Stainless Steel ANSI flange class 150 x 600 316L Stainless Steel Hastelloy CW12MW
7	A E G J P T	Diaphragm & O-ring Material Atlas diaphragm / PTFE o-ring EPDM (requires EPDM-compatible oil - Digit 12 oil code C) FKM PTFE (available with E and S cams only; 1050 rpm max.) Neoprene Buna-N
8	C D H N T	Valve Seat Material Ceramic Tungsten Carbide 17-4 Stainless Steel Nitronic 50 Hastelloy C

Digit	Order Code	Description
9	C D F N T	Valve Material Ceramic Tungsten Carbide 17-4 Stainless Steel Nitronic 50 Hastelloy C
10	E H T	Valve Springs Elgiloy 17-7 Stainless Steel Hastelloy C
11	C H M P T Y	Valve Spring Retainers Celcon 17-7 Stainless Steel PVDF Polypropylene Hastelloy C Nylon (Zytel)
12	A B C E G H	Hydra-Oil 10W30 standard-duty oil 40-wt for continuous-duty oil (use with 316L SST or Hastelloy CW12MW pump head - standard) EPDM-compatible oil Food-contact oil 5W30 cold-temp severe-duty synthetic oil 15W50 high-temp severe-duty synthetic oil

H25 Pump Housing is standard as Cast Aluminum.
Upgrade to Ductile Iron available.

Note: For motors, bases, couplings and other pump accessories, refer to the Accessories section beginning on page 92.

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